



Dart Aerospace Ltd.
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Canada

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D4918-047
Job Sheet 170433



Part No: D4918-047

Job Qty: 12 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/22/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B SHEETS 2,3 IPP REV:A 13.11.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		1/20/18	0.00	0.00	Start Up Waterjet		DL 18/01/27
100	Waterjet	12 pcs		1/20/18	0.00	3.01	Waterjet1		DL 18/01/27
105	QC	12 pcs		1/20/18	0.00	0.00	QC2 Waterjet-1		DL 18/01/27
107	QC	12 pcs		1/20/18	0.00	0.00	QC8-5		38
108	Brake NC	12 pcs		1/20/18	0.00	0.64	Brake NC 1		9-88 SB
109	QC	12 pcs		1/20/18	0.00	0.00	QC5		EL
120	Autoweld 1	12 pcs		1/20/18	0.00	3.03	Automated welding		EL DAS
130	QC	12 pcs		1/20/18	0.00	0.00	QC10		DAS 38
140	QC	12 pcs		1/20/18	0.00	0.00	QC5		38 9-88
150	SprayPaint	12 pcs		1/22/18	0.00	0.82	Spray Paint		✓ 18-01-27 FEB 06 2018
160	QC	12 pcs		1/22/18	0.00	0.00	QC5		38
170	Packaging	12 pcs		1/22/18	0.00	0.00	Packaging3-2		W 9-88 18-01-27
180	QC21-SA	12 Ea		1/22/18	0.00	0.00	QC21		21 9-88 FEB 14 2018

Part Op 105 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 107 - QC8- Inspect parts - second check

108 - Form as per dwg

109 - QC5- Inspect part completeness to step on W/O

120 - Weld per dwg & QSI004 4.5

130 - QC10- Inspect visual per QSI004- ground welds

140 - QC5- Inspect part completeness to step on W/O

160 - QC5- Inspect part completeness to step on W/O

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

Rockguard 138741

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	5	127	0	0

4.3

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S036145



Wearplate Aft

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PART NO: D4918-047
Original Serial #: S036145
Revision:
Operation: Start up Operation
Change No:

01/27/18
Job No: 170433

